

ABSTRACT

A horizontal packaging machine (10) for making fluid-tight packages (11) equipped with zip closure (15) comprises:

- at least one unit (12) for unwinding a film (13) of synthetic material for packaging a series of products (18);
- at least one unit (14) for unreeling a pair of tapes (15) to form a zip closure;
- a shaping tunnel (16) located downstream of the film (13) unreeling unit (12);
- a sealing unit (20) located downstream of the shaping tunnel (16);

Downstream of the sealing unit (20), the machine comprises a power-driven film feed roller (21) designed to apply a uniform pulling force on the film (13) which is unwound and fed into the sealing unit (20).